

## Safety Data Sheet

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Mixture identification:

Trade name: Ink Cartridge, T8928

Trade code: T8928

1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended use:

Ink for inkjet printing

1.3. Details of the supplier of the safety data sheet

Company:

SEIKO EPSON CORPORATION

80 Harashinden, Hirooka, Shiojiri-shi, Nagano-ken, 399-0785 JAPAN

Phone number: +81-263-52-2552

FAX number: +81-263-53-3702

Competent person responsible for the safety data sheet:

MSDS\_HRO@exc.epson.co.jp

Date: 12 January, 2016

Revision: 1.0

1.4. Emergency telephone number

Phone number: +81-263-52-2552 (Mon~Fri, 9AM~5PM JST)

### SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Warning, Flam. Liq. 4, Combustible liquid.

Adverse physicochemical, human health and environmental effects:

No other hazards

2.2. Label elements

Hazard pictograms:

None

Warning

Hazard statements:

H227 Combustible liquid.

Precautionary statements:

P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

P280 Wear protective gloves/protective clothing/eye protection/face protection.

P370+P378 In case of fire: Use ... to extinguish.

P403 Store in a well-ventilated place.

P501 Dispose of contents/container in accordance with applicable regulations.

Special Provisions:

None

2.3. Other hazards

vPvB Substances: None - PBT Substances: None

Other Hazards:

No other hazards

### SECTION 3: Composition/information on ingredients

## Safety Data Sheet

### 3.1. Substances

N.A.

### 3.2. Mixtures

Hazardous components within the meaning of GHS regulation and related classifications:

Qty	Name	Ident. Number	Classification
65% ~ 80%	1-ethoxy-2-(2-methoxyethoxy)ethane	CAS: 1002-67-1 EC: 213-690-5	2.6/4 Flam. Liq. 4 H227
10% ~ 12.5%	gamma-Butyrolactone	CAS: 96-48-0 EC: 202-509-5	The product is not classified as dangerous according to GHS - Fifth revised edition.
5% ~ 7%	Dipropylene glycol monomethylether	CAS: 34590-94-8	2.6/4 Flam. Liq. 4 H227

## SECTION 4: First aid measures

### 4.1. Description of first aid measures

In case of skin contact:

Wash with plenty of water and soap.

In case of eyes contact:

In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.

In case of Ingestion:

Do not under any circumstances induce vomiting. OBTAIN A MEDICAL EXAMINATION IMMEDIATELY.

In case of Inhalation:

Remove casualty to fresh air and keep warm and at rest.

### 4.2. Most important symptoms and effects, both acute and delayed

None

### 4.3. Indication of any immediate medical attention and special treatment needed

Treatment:

None

## SECTION 5: Firefighting measures

### 5.1. Extinguishing media

Suitable extinguishing media:

Water spray, dry chemical, carbon dioxide or alcohol-resistant foam.

Extinguishing media which must not be used for safety reasons:

None in particular.

### 5.2. Special hazards arising from the substance or mixture

Do not inhale explosion and combustion gases.

Burning produces heavy smoke.

### 5.3. Advice for firefighters

Use suitable breathing apparatus .

Collect contaminated fire extinguishing water separately. This must not be discharged into drains.

Move undamaged containers from immediate hazard area if it can be done safely.

## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

Wear personal protection equipment.

Remove persons to safety.

## Safety Data Sheet

- See protective measures under point 7 and 8.
- 6.2. Environmental precautions  
Do not allow to enter into soil/subsoil. Do not allow to enter into surface water or drains.  
Retain contaminated washing water and dispose it.  
In case of gas escape or of entry into waterways, soil or drains, inform the responsible authorities.  
Suitable material for taking up: absorbing material, organic, sand
- 6.3. Methods and material for containment and cleaning up  
Wash with plenty of water.
- 6.4. Reference to other sections  
See also section 8 and 13

### SECTION 7: Handling and storage

- 7.1. Precautions for safe handling  
Avoid contact with skin and eyes, inhalation of vapours and mists.  
Don't use empty container before they have been cleaned.  
Before making transfer operations, assure that there aren't any incompatible material residuals in the containers.  
Contaminated clothing should be changed before entering eating areas.  
Do not eat or drink while working.  
See also section 8 for recommended protective equipment.
- 7.2. Conditions for safe storage, including any incompatibilities  
Always keep in a well ventilated place.  
Keep away from unguarded flame, sparks, and heat sources. Avoid direct exposure to sunlight.  
Keep away from food, drink and feed.  
Incompatible materials:  
None in particular.  
Instructions as regards storage premises:  
Cool and adequately ventilated.
- 7.3. Specific end use(s)  
None in particular

### SECTION 8: Exposure controls/personal protection

- 8.1. Control parameters  
No occupational exposure limit available  
DNEL Exposure Limit Values  
N.A.  
PNEC Exposure Limit Values  
N.A.
- 8.2. Exposure controls  
Eye protection:  
Use close fitting safety goggles, don't use eye lens.  
Protection for skin:  
Use clothing that provides comprehensive protection to the skin, e.g. cotton, rubber, PVC or viton.  
Protection for hands:  
Use protective gloves that provides comprehensive protection, e.g. P.V.C., neoprene or rubber.  
Respiratory protection:  
Not needed for normal use.  
Thermal Hazards:  
None  
Environmental exposure controls:

## Safety Data Sheet

None  
Appropriate engineering controls:  
None

### SECTION 9: Physical and chemical properties

#### 9.1. Information on basic physical and chemical properties

Appearance and colour:	Orange Liquid
Odour:	Slightly
Odour threshold:	N.A.
pH:	Not Relevant
Melting point / freezing point:	N.A.
Initial boiling point and boiling range:	N.A.
Solid/gas flammability:	N.A.
Upper/lower flammability or explosive limits:	N.A.
Vapour density:	N.A.
Flash point:	N.A.
Evaporation rate:	N.A.
Vapour pressure:	N.A.
Relative density:	N.A.
Solubility in water:	Soluble
Solubility in oil:	N.A.
Partition coefficient (n-octanol/water):	N.A.
Auto-ignition temperature:	N.A.
Decomposition temperature:	N.A.
Viscosity:	< 5 mPa·s at 25 °C
Explosive properties:	N.A.
Oxidizing properties:	N.A.

#### 9.2. Other information

Miscibility:	N.A.
Fat Solubility:	N.A.
Conductivity:	N.A.
Substance Groups relevant properties	N.A.

### SECTION 10: Stability and reactivity

#### 10.1. Reactivity

Stable under normal conditions

#### 10.2. Chemical stability

Stable under normal conditions

#### 10.3. Possibility of hazardous reactions

None

#### 10.4. Conditions to avoid

Stable under normal conditions.

#### 10.5. Incompatible materials

None in particular.

#### 10.6. Hazardous decomposition products

None.

### SECTION 11: Toxicological information

#### 11.1. Information on toxicological effects

Toxicological information of the mixture:

Ink

e) germ cell mutagenicity:

Test: Mutagenesis - Species: Salmonella Typhimurium and Escherichia coli  
Negative

## Safety Data Sheet

Toxicological information of the main substances found in the mixture:

1-ethoxy-2-(2-methoxyethoxy)ethane - CAS: 1002-67-1

a) acute toxicity:

Test: LD50 - Route: Oral - Species: Rat > 2000 mg/kg

Test: LD50 - Route: Dermal - Species: Rat > 2000 mg/kg

b) skin corrosion/irritation:

Test: Skin Irritant - Route: Dermal - Species: Rabbit Negative

c) serious eye damage/irritation:

Test: Eye Irritant - Species: Rabbit Negative

e) germ cell mutagenicity:

Test: Mutagenesis - Species: Salmonella Typhimurium Negative

g) reproductive toxicity:

Test: Reproductive Toxicity - Route: Oral - Species: Rat Negative

If not differently specified, the information required in Regulation (EU) 2015/830 listed below must be considered as N.A.:

a) acute toxicity;

b) skin corrosion/irritation;

c) serious eye damage/irritation;

d) respiratory or skin sensitisation;

e) germ cell mutagenicity;

f) carcinogenicity;

g) reproductive toxicity;

h) STOT-single exposure;

i) STOT-repeated exposure;

j) aspiration hazard.

### SECTION 12: Ecological information

#### 12.1. Toxicity

Adopt good working practices, so that the product is not released into the environment.

1-ethoxy-2-(2-methoxyethoxy)ethane - CAS: 1002-67-1

a) Aquatic acute toxicity:

Endpoint: EC50 - Species: Algae > 89.5 mg/l - Duration h: 96

Endpoint: LC50 - Species: Daphnia > 93.6 mg/l - Duration h: 48

Endpoint: LC50 - Species: Fish > 90.8 mg/l - Duration h: 96

#### 12.2. Persistence and degradability

N.A.

#### 12.3. Bioaccumulative potential

N.A.

#### 12.4. Mobility in soil

N.A.

#### 12.5. Results of PBT and vPvB assessment

vPvB Substances: None - PBT Substances: None

#### 12.6. Other adverse effects

None

### SECTION 13: Disposal considerations

#### 13.1. Waste treatment methods

Recover if possible. In so doing, comply with the local and national regulations currently in force.

### SECTION 14: Transport information

#### 14.1. UN number

Not classified as dangerous in the meaning of transport regulations.

## Safety Data Sheet

- 14.2. UN proper shipping name  
N.A.
- 14.3. Transport hazard class(es)  
N.A.
- 14.4. Packing group  
N.A.
- 14.5. Environmental hazards  
N.A.
- 14.6. Special precautions for user  
N.A.
- 14.7. Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code  
N.A.

### SECTION 15: Regulatory information

- 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture
  - Dir. 98/24/EC (Risks related to chemical agents at work)
  - Dir. 2000/39/EC (Occupational exposure limit values)
  - Regulation (EC) n. 1907/2006 (REACH)
  - Regulation (EC) n. 1272/2008 (CLP)
  - Regulation (EC) n. 790/2009 (ATP 1 CLP) and (EU) n. 758/2013
  - Regulation (EU) 2015/830
  - Regulation (EU) n. 286/2011 (ATP 2 CLP)
  - Regulation (EU) n. 618/2012 (ATP 3 CLP)
  - Regulation (EU) n. 487/2013 (ATP 4 CLP)
  - Regulation (EU) n. 944/2013 (ATP 5 CLP)
  - Regulation (EU) n. 605/2014 (ATP 6 CLP)

Restrictions related to the product or the substances contained according to Annex XVII  
Regulation (EC) 1907/2006 (REACH) and subsequent modifications:

Where applicable, refer to the following regulatory provisions :

- Directive 2003/105/CE ('Activities linked to risks of serious accidents') and subsequent amendments.
- Regulation (EC) nr 648/2004 (detergents).
- 1999/13/EC (VOC directive)

Provisions related to directives 82/501/EC(Seveso), 96/82/EC(Seveso II):  
N.A.

#### USA - Federal regulations

##### TSCA - Toxic Substances Control Act

TSCA inventory: all the components are listed on the TSCA inventory.

TSCA listed substances:

Dipropylene glycol monomethylether is listed in TSCA Section 8a - PAIR.

##### SARA - Superfund Amendments and Reauthorization Act

Section 302 – Extremely Hazardous Substances: no substances listed.

Section 304 – Hazardous substances: no substances listed.

Section 313 – Toxic chemical list: 1-ethoxy-2-(2-methoxyethoxy)ethane.

##### CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act

Substance(s) listed under CERCLA: 1-ethoxy-2-(2-methoxyethoxy)ethane.

##### CAA - Clean Air Act

CAA listed substances:

1-ethoxy-2-(2-methoxyethoxy)ethane is listed in CAA Section 112(b) - HAP, Section 112(b) - HON.

##### CWA - Clean Water Act

## Safety Data Sheet

CWA listed substances:  
None.

USA - State specific regulations

California Proposition 65

Substance(s) listed under California Proposition 65:  
None.

Massachusetts Right to know

Substance(s) listed under Massachusetts Right to know:  
Dipropylene glycol monomethylether.

New Jersey Right to know

Substance(s) listed under New Jersey Right to know:  
1-ethoxy-2-(2-methoxyethoxy)ethane  
Dipropylene glycol monomethylether.

Pennsylvania Right to know

Substance(s) listed under Pennsylvania Right to know:  
1-ethoxy-2-(2-methoxyethoxy)ethane  
Dipropylene glycol monomethylether.

15.2. Chemical safety assessment  
No

### SECTION 16: Other information

Full text of phrases referred to in Section 3:

H227 Combustible liquid.

This document was prepared by a competent person who has received appropriate training.

Main bibliographic sources:

ECDIN - Environmental Chemicals Data and Information Network - Joint Research Centre,  
Commission of the European Communities

SAX's DANGEROUS PROPERTIES OF INDUSTRIAL MATERIALS - Eight Edition - Van  
Nostrand Reinold

CCNL - Appendix 1

Insert further consulted bibliography

The information contained herein is based on our state of knowledge at the above-specified date. It refers solely to the product indicated and constitutes no guarantee of particular quality.

It is the duty of the user to ensure that this information is appropriate and complete with respect to the specific use intended.

This Safety Data Sheet cancels and replaces any preceding release.

ADR:	European Agreement concerning the International Carriage of Dangerous Goods by Road.
CAS:	Chemical Abstracts Service (division of the American Chemical Society).
CLP:	Classification, Labeling, Packaging.
DNEL:	Derived No Effect Level.
EINECS:	European Inventory of Existing Commercial Chemical Substances.
GefStoffVO:	Ordinance on Hazardous Substances, Germany.
GHS:	Globally Harmonized System of Classification and Labeling of Chemicals.
IATA:	International Air Transport Association.
IATA-DGR:	Dangerous Goods Regulation by the "International Air Transport Association" (IATA).
ICAO:	International Civil Aviation Organization.
ICAO-TI:	Technical Instructions by the "International Civil Aviation Organization"

## Safety Data Sheet

	(ICAO).
IMDG:	International Maritime Code for Dangerous Goods.
INCI:	International Nomenclature of Cosmetic Ingredients.
KSt:	Explosion coefficient.
LC50:	Lethal concentration, for 50 percent of test population.
LD50:	Lethal dose, for 50 percent of test population.
LTE:	Long-term exposure.
PNEC:	Predicted No Effect Concentration.
RID:	Regulation Concerning the International Transport of Dangerous Goods by Rail.
STE:	Short-term exposure.
STEL:	Short Term Exposure limit.
STOT:	Specific Target Organ Toxicity.
TLV:	Threshold Limiting Value.
TWATLV:	Threshold Limit Value for the Time Weighted Average 8 hour day. (ACGIH Standard).
WGK:	German Water Hazard Class.