

Safety Data Sheet

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Mixture identification:

Trade name: Ink Cartridge, T8927

Trade code: T8927

1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended use:

Ink for inkjet printing

1.3. Details of the supplier of the safety data sheet

Company:

SEIKO EPSON CORPORATION

80 Harashinden, Hirooka, Shiojiri-shi, Nagano-ken, 399-0785 JAPAN

Phone number: +81-263-52-2552

FAX number: +81-263-53-3702

Competent person responsible for the safety data sheet:

MSDS_HRO@exc.epson.co.jp

Date: 12 January, 2016

Revision: 1.0

1.4. Emergency telephone number

Phone number: +81-263-52-2552 (Mon~Fri, 9AM~5PM JST)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Warning, Flam. Liq. 4, Combustible liquid.

Adverse physicochemical, human health and environmental effects:

No other hazards

2.2. Label elements

Hazard pictograms:

None

Warning

Hazard statements:

H227 Combustible liquid.

Precautionary statements:

P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

P280 Wear protective gloves/protective clothing/eye protection/face protection.

P370+P378 In case of fire: Use water to extinguish.

P403 Store in a well-ventilated place.

P501 Dispose of contents/container in accordance with applicable regulations.

Special Provisions:

None

2.3. Other hazards

vPvB Substances: None - PBT Substances: None

Other Hazards:

No other hazards

SECTION 3: Composition/information on ingredients

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3.1. Substances

N.A.

3.2. Mixtures

Hazardous components within the meaning of GHS regulation and related classifications:

| Qty | Name | Ident. Number | Classification |
|----------------|------------------------------------|---------------------------------|--------------------------------------------------------------------------------------|
| 65% ~ 80% | 1-ethoxy-2-(2-methoxyethoxy)ethane | CAS: 1002-67-1 EC: 213-690-5 | 2.6/4 Flam. Liq. 4 H227 |
| 10% ~ 12.5% | gamma-Butyrolactone | CAS: 96-48-0 EC: 202-509-5 | The product is not classified as dangerous according to GHS - Fifth revised edition. |
| 5% ~ 7% | Dipropylene glycol monomethylether | CAS: 34590-94-8 | 2.6/4 Flam. Liq. 4 H227 |
| 0.5% ~ 1% | Carbon black | CAS: 1333-86-4 EC: 215-609-9 | The product is not classified as dangerous according to GHS - Fifth revised edition. |

SECTION 4: First aid measures

4.1. Description of first aid measures

In case of skin contact:

Wash with plenty of water and soap.

In case of eyes contact:

In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.

In case of Ingestion:

Do not under any circumstances induce vomiting. OBTAIN A MEDICAL EXAMINATION IMMEDIATELY.

In case of Inhalation:

Remove casualty to fresh air and keep warm and at rest.

4.2. Most important symptoms and effects, both acute and delayed

None

4.3. Indication of any immediate medical attention and special treatment needed

Treatment:

None

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media:

Water spray, dry chemical, carbon dioxide or alcohol-resistant foam.

Extinguishing media which must not be used for safety reasons:

None in particular.

5.2. Special hazards arising from the substance or mixture

Do not inhale explosion and combustion gases.

Burning produces heavy smoke.

5.3. Advice for firefighters

Use suitable breathing apparatus .

Collect contaminated fire extinguishing water separately. This must not be discharged into drains.

Move undamaged containers from immediate hazard area if it can be done safely.

SECTION 6: Accidental release measures

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- 6.1. Personal precautions, protective equipment and emergency procedures
 - Wear personal protection equipment.
 - Remove persons to safety.
 - See protective measures under point 7 and 8.
- 6.2. Environmental precautions
 - Do not allow to enter into soil/subsoil. Do not allow to enter into surface water or drains.
 - Retain contaminated washing water and dispose it.
 - In case of gas escape or of entry into waterways, soil or drains, inform the responsible authorities.
 - Suitable material for taking up: absorbing material, organic, sand
- 6.3. Methods and material for containment and cleaning up
 - Wash with plenty of water.
- 6.4. Reference to other sections
 - See also section 8 and 13

SECTION 7: Handling and storage

- 7.1. Precautions for safe handling
 - Avoid contact with skin and eyes, inhalation of vapours and mists.
 - Don't use empty container before they have been cleaned.
 - Before making transfer operations, assure that there aren't any incompatible material residuals in the containers.
 - Contaminated clothing should be changed before entering eating areas.
 - Do not eat or drink while working.
 - See also section 8 for recommended protective equipment.
- 7.2. Conditions for safe storage, including any incompatibilities
 - Always keep in a well ventilated place.
 - Keep away from unguarded flame, sparks, and heat sources. Avoid direct exposure to sunlight.
 - Keep away from food, drink and feed.
 - Incompatible materials:
 - None in particular.
 - Instructions as regards storage premises:
 - Cool and adequately ventilated.
- 7.3. Specific end use(s)
 - None in particular

SECTION 8: Exposure controls/personal protection

- 8.1. Control parameters
 - No occupational exposure limit available
 - DNEL Exposure Limit Values
 - N.A.
 - PNEC Exposure Limit Values
 - N.A.
- 8.2. Exposure controls
 - Eye protection:
 - Use close fitting safety goggles, don't use eye lens.
 - Protection for skin:
 - Use clothing that provides comprehensive protection to the skin, e.g. cotton, rubber, PVC or viton.
 - Protection for hands:
 - Use protective gloves that provides comprehensive protection, e.g. P.V.C., neoprene or rubber.
 - Respiratory protection:
 - Not needed for normal use.

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Thermal Hazards:
None
Environmental exposure controls:
None
Appropriate engineering controls:
None

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

| | |
|-----------------------------------------------|--------------------|
| Appearance and colour: | Black Liquid |
| Odour: | Slightly |
| Odour threshold: | N.A. |
| pH: | Not Relevant |
| Melting point / freezing point: | N.A. |
| Initial boiling point and boiling range: | N.A. |
| Solid/gas flammability: | N.A. |
| Upper/lower flammability or explosive limits: | N.A. |
| Vapour density: | N.A. |
| Flash point: | N.A. |
| Evaporation rate: | N.A. |
| Vapour pressure: | N.A. |
| Relative density: | N.A. |
| Solubility in water: | Soluble |
| Solubility in oil: | N.A. |
| Partition coefficient (n-octanol/water): | N.A. |
| Auto-ignition temperature: | N.A. |
| Decomposition temperature: | N.A. |
| Viscosity: | < 5 mPa·s at 20 °C |
| Explosive properties: | N.A. |
| Oxidizing properties: | N.A. |

9.2. Other information

| | |
|--------------------------------------|------|
| Miscibility: | N.A. |
| Fat Solubility: | N.A. |
| Conductivity: | N.A. |
| Substance Groups relevant properties | N.A. |

SECTION 10: Stability and reactivity

- 10.1. Reactivity
Stable under normal conditions
- 10.2. Chemical stability
Stable under normal conditions
- 10.3. Possibility of hazardous reactions
None
- 10.4. Conditions to avoid
Stable under normal conditions.
- 10.5. Incompatible materials
None in particular.
- 10.6. Hazardous decomposition products
None.

SECTION 11: Toxicological information

- 11.1. Information on toxicological effects
Toxicological information of the mixture:
Ink

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e) germ cell mutagenicity:

Test: Mutagenesis - Species: Salmonella Typhimurium and Escherichia coli
Negative

Toxicological information of the main substances found in the mixture:

1-ethoxy-2-(2-methoxyethoxy)ethane - CAS: 1002-67-1

a) acute toxicity:

Test: LD50 - Route: Oral - Species: Rat > 2000 mg/kg

Test: LD50 - Route: Dermal - Species: Rat > 2000 mg/kg

b) skin corrosion/irritation:

Test: Skin Irritant - Route: Dermal - Species: Rabbit Negative

c) serious eye damage/irritation:

Test: Eye Irritant - Species: Rabbit Negative

e) germ cell mutagenicity:

Test: Mutagenesis - Species: Salmonella Typhimurium Negative

g) reproductive toxicity:

Test: Reproductive Toxicity - Route: Oral - Species: Rat Negative

Carbon black - CAS: 1333-86-4

a) acute toxicity:

Test: LD50 - Route: Dermal - Species: Rabbit > 3 g/kg - Source: Acute Toxicity Data. Journal of the American College of Toxicology, Part B. Vol. 15

Test: LD50 - Route: Oral - Species: Rat > 15400 mg/kg - Source: Acute Toxicity Data. Journal of the American College of Toxicology, Part B. Vol. 15

If not differently specified, the information required in Regulation (EU) 2015/830 listed below must be considered as N.A.:

a) acute toxicity;

b) skin corrosion/irritation;

c) serious eye damage/irritation;

d) respiratory or skin sensitisation;

e) germ cell mutagenicity;

f) carcinogenicity;

g) reproductive toxicity;

h) STOT-single exposure;

i) STOT-repeated exposure;

j) aspiration hazard.

SECTION 12: Ecological information

12.1. Toxicity

Adopt good working practices, so that the product is not released into the environment.

1-ethoxy-2-(2-methoxyethoxy)ethane - CAS: 1002-67-1

a) Aquatic acute toxicity:

Endpoint: EC50 - Species: Algae > 89.5 mg/l - Duration h: 96

Endpoint: LC50 - Species: Daphnia > 93.6 mg/l - Duration h: 48

Endpoint: LC50 - Species: Fish > 90.8 mg/l - Duration h: 96

12.2. Persistence and degradability

N.A.

12.3. Bioaccumulative potential

N.A.

12.4. Mobility in soil

N.A.

12.5. Results of PBT and vPvB assessment

vPvB Substances: None - PBT Substances: None

12.6. Other adverse effects

None

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SECTION 13: Disposal considerations

- 13.1. Waste treatment methods
Recover if possible. In so doing, comply with the local and national regulations currently in force.

SECTION 14: Transport information

- 14.1. UN number
Not classified as dangerous in the meaning of transport regulations.
- 14.2. UN proper shipping name
N.A.
- 14.3. Transport hazard class(es)
N.A.
- 14.4. Packing group
N.A.
- 14.5. Environmental hazards
N.A.
- 14.6. Special precautions for user
N.A.
- 14.7. Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code
N.A.

SECTION 15: Regulatory information

- 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture
Dir. 98/24/EC (Risks related to chemical agents at work)
Dir. 2000/39/EC (Occupational exposure limit values)
Regulation (EC) n. 1907/2006 (REACH)
Regulation (EC) n. 1272/2008 (CLP)
Regulation (EC) n. 790/2009 (ATP 1 CLP) and (EU) n. 758/2013
Regulation (EU) 2015/830
Regulation (EU) n. 286/2011 (ATP 2 CLP)
Regulation (EU) n. 618/2012 (ATP 3 CLP)
Regulation (EU) n. 487/2013 (ATP 4 CLP)
Regulation (EU) n. 944/2013 (ATP 5 CLP)
Regulation (EU) n. 605/2014 (ATP 6 CLP)

Restrictions related to the product or the substances contained according to Annex XVII
Regulation (EC) 1907/2006 (REACH) and subsequent modifications:

Where applicable, refer to the following regulatory provisions :

- Directive 2003/105/CE ('Activities linked to risks of serious accidents') and subsequent amendments.
Regulation (EC) nr 648/2004 (detergents).
1999/13/EC (VOC directive)

Provisions related to directives 82/501/EC(Seveso), 96/82/EC(Seveso II):
N.A.

USA - Federal regulations

TSCA - Toxic Substances Control Act

TSCA inventory: all the components are listed on the TSCA inventory.

TSCA listed substances:

Dipropylene glycol monomethylether is listed in TSCA Section 8a - PAIR.

SARA - Superfund Amendments and Reauthorization Act

Section 302 – Extremely Hazardous Substances: no substances listed.

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Section 304 – Hazardous substances: no substances listed.

Section 313 – Toxic chemical list: 1-ethoxy-2-(2-methoxyethoxy)ethane.

CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act
Substance(s) listed under CERCLA: 1-ethoxy-2-(2-methoxyethoxy)ethane.

CAA - Clean Air Act

CAA listed substances:

1-ethoxy-2-(2-methoxyethoxy)ethane is listed in CAA Section 112(b) - HAP, Section 112(b) - HON.

CWA - Clean Water Act

CWA listed substances:

None.

USA - State specific regulations

California Proposition 65

Substance(s) listed under California Proposition 65:

None.

Massachusetts Right to know

Substance(s) listed under Massachusetts Right to know:

Dipropylene glycol monomethylether

Carbon black.

New Jersey Right to know

Substance(s) listed under New Jersey Right to know:

1-ethoxy-2-(2-methoxyethoxy)ethane

Dipropylene glycol monomethylether

Carbon black.

Pennsylvania Right to know

Substance(s) listed under Pennsylvania Right to know:

1-ethoxy-2-(2-methoxyethoxy)ethane

Dipropylene glycol monomethylether

Carbon black.

15.2. Chemical safety assessment

No

SECTION 16: Other information

Full text of phrases referred to in Section 3:

H227 Combustible liquid.

This document was prepared by a competent person who has received appropriate training.

Main bibliographic sources:

ECDIN - Environmental Chemicals Data and Information Network - Joint Research Centre,
Commission of the European Communities

SAX's DANGEROUS PROPERTIES OF INDUSTRIAL MATERIALS - Eight Edition - Van
Nostrand Reinold

CCNL - Appendix 1

Insert further consulted bibliography

The information contained herein is based on our state of knowledge at the above-specified date. It refers solely to the product indicated and constitutes no guarantee of particular quality.

It is the duty of the user to ensure that this information is appropriate and complete with respect to the specific use intended.

This Safety Data Sheet cancels and replaces any preceding release.

ADR: European Agreement concerning the International Carriage of
Dangerous Goods by Road.

CAS: Chemical Abstracts Service (division of the American Chemical

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| | |
|-------------|-------------------------------------------------------------------------------------|
| | Society). |
| CLP: | Classification, Labeling, Packaging. |
| DNEL: | Derived No Effect Level. |
| EINECS: | European Inventory of Existing Commercial Chemical Substances. |
| GefStoffVO: | Ordinance on Hazardous Substances, Germany. |
| GHS: | Globally Harmonized System of Classification and Labeling of Chemicals. |
| IATA: | International Air Transport Association. |
| IATA-DGR: | Dangerous Goods Regulation by the "International Air Transport Association" (IATA). |
| ICAO: | International Civil Aviation Organization. |
| ICAO-TI: | Technical Instructions by the "International Civil Aviation Organization" (ICAO). |
| IMDG: | International Maritime Code for Dangerous Goods. |
| INCI: | International Nomenclature of Cosmetic Ingredients. |
| KSt: | Explosion coefficient. |
| LC50: | Lethal concentration, for 50 percent of test population. |
| LD50: | Lethal dose, for 50 percent of test population. |
| LTE: | Long-term exposure. |
| PNEC: | Predicted No Effect Concentration. |
| RID: | Regulation Concerning the International Transport of Dangerous Goods by Rail. |
| STE: | Short-term exposure. |
| STEL: | Short Term Exposure limit. |
| STOT: | Specific Target Organ Toxicity. |
| TLV: | Threshold Limiting Value. |
| TWATLV: | Threshold Limit Value for the Time Weighted Average 8 hour day. (ACGIH Standard). |
| WGK: | German Water Hazard Class. |