DYE SUBLIMATION AND DIRECT-TO-GARMENT PRINTER RANGE BROCHURE

## EPSON

# UNLEASH YOUR IMAGINATION WITH QUALITY PRINTS.

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Epson digital textile printers give you control and let you manufacture at scale with incredibly high precision, increased reliability and custom designs, limited only by your imagination. With a comprehensive range of textile printers to accomplish all of your textile printing needs, printing custom textile designs across a wide variety of applications becomes effortless.



Color F1030

ENGINEERED FOR 900d

Product images are for illustration purposes

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Disclaimer: The OEKO-TEX® ECO PASSPORT and Bluesign certification are applicable for selected inks only.

# WHY DIGITAL PRINTING?

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As the world changes and evolves, so must we. Over the years, digitalisation has shaped our lives and this is made prominent especially in the textile printing industry. As the demand for customised prints increases, the shift towards a short-run print job becomes more apparent. This makes it challenging for analogue printers to meet the changing and growing needs of consumers.

## DISADVANTAGES OF ANALOGUE PRINTING

- Potential for human error particularly in the screen preparation stage is greater.
- Design needs to be simple as analogue printing cannot achieve gradation.
- Manpower-intensive with close monitoring of steps for quality prints.

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SureColor F11030H

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- Poor cost-effectiveness of small orders, resulting in the limitation of the number of print jobs taken.
- Quality and consistency are not guaranteed.
- Shorter cycles of fashion trends and the increase of small businesses globally, result in the phasing out of analogue printing.

Many small to medium print jobs that were once given to offset presses has made digital printing the de-facto choice.

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## ADVANTAGES OF DIRECT-TO-GARMENT (DTG) AND DYE SUBLIMATION PRINTING

The shift from analogue to digital has become highly apparent. In order to progress and advance, embracing digitalisation is key. There are many benefits of using digital printers for your textiles compared to analogue printing. From enabling small-batch printing, maximising detail in design, and even to driving sustainability, Epson's digital textile printers empower efficiency, effectiveness and eco-friendliness for your business in today's fast-paced society.

#### **DIGITAL PRINTING WORKFLOW**

Digital printing processes are made convenient and seamless in comparison to traditional silk screen printing. Be it direct-to-garment or dye sublimation printing, experience greater efficiency with minimal effort in all your textile printing projects.

#### **DIRECT-TO-GARMENT PRINTING**

Where traditional printing requires extra procedures including the need for creation of screens per colour, digital direct-to-garment printing eliminates this for increased productivity.



#### **DYE SUBLIMATION PRINTING**

With dye sublimation printing, the additional hassles of traditional screen and ink preparation is eliminated. Dye sublimation printing can be completed in just four simple steps.

Dye Sublimation Transfer Workflow





completed



Cure ink to dry



Separate colours are created in layers in Photoshop, etc

10 Prepare positive film for each colour

Traditional Silk Screen Printing Process

B :

> Coat screen with emulsion Expose screen to UV light and leave it to dry

etc

Wash screen with water

Dry screen

Mix colour (ink)

Place ink onto screen and draw with a squeegee to print

Process completed

Prints seam-to-seam

**Extensive colour options** 

Maximum detail in design

Suitable for small to large batch printing



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Take textile printing to new heights as Epson delivers state-of-the-art printing technology with PrecisionCore printhead and amazing quality inks.

### PRINTHEAD

Epson's range of textile printers is powered by our revolutionary PrecisionCore printhead technology that enables fast and reliable printing.

#### **PERMANENT HEAD**

onto the page with absolute precision.

Epson's permanent Micro Piezo printhead Micro Piezo utilises electronic cool crystal technology and can us to propel each perfectly formed ink droplet as it remain

## HIGH COMPATIBILITY WITH VARIOUS INK TYPES

Micro Piezo technology involves no heat and can use different types of genuine ink as it remains unaffected by thermal stress.

#### **VARIABLE INK DROPLET SIZES**

Meniscus control technology allows Micro Piezo printheads to eject up to five precise and consistent ink droplet sizes. On the other hand, thermal printheads are limited to one or two droplet sizes.

Ultimately, efficient, precise and repeatable performance for excellent image quality is made possible. Low vibration meniscus enables highly accurate dot shape and placement. The printhead also integrates ink repelling coating technology for reduced nozzle clogging. This is optimised specifically for the latest inks, improving printhead life.

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### DIRECT-TO-GARMENT PRINTHEAD

Designed for the purpose of direct-to-garment printing, the printhead ensures optimal print quality and fast print speeds.

## HIGH-PRECISION MEMS MANUFACTURING PROCESS

By merging MEMS processes with its advanced piezo material science, Epson has been able to create microscopic, high-performance actuators and form high-accuracy ink channels. The outcome is an unparalleled level of manufacturing efficiency for consistent production quality.

#### **UNRIVALLED PRINT QUALITY**

From watercolour effects and photographic images, to fine lines and details, the possibilities are endless. Our direct-to-garment printers contain print resolutions of up to 1400 dpi x 720 dpi for colour and up to 1400 dpi x 1400 dpi for white inks. Now, you have the creative reign to print anything imaginable and ondemand.

#### FAST PRINT SPEEDS

Epson's direct-to-garment printers have up to 720 nozzles per inch dedicated to colour inks and 1400 nozzles per inch dedicated to white inks. With more nozzles on our printhead, you get to enjoy both incredible print speeds and phenomenal output.

## **DYE SUBLIMATION PRINTHEAD**

Experience swift and reliable short-run, dye sublimation printing with our state-of-the-art printhead technology.

#### **HIGH-SPEED PRINTING**

With true 720 nozzles per inch dedicated to each colour ink, outstanding print quality at fast print speeds is made possible.

#### **EXTREME PRINT QUALITY**

Whether it is printing across apparels or personalised goods, our dye sublimation printers contain print resolutions of up to 1,440 dpi x 720 dpi 8-pass for amazing image quality.

#### **STURDY AND RELIABLE**

By pairing our PrecisionCore print chip with co-developed Epson UltraChrome DS ink technology, class-grade reliability is achieved. Low machine maintenance and minimal downtime allows you to maximise savings with a printer designed specifically for the purpose of dye sublimation printing.



## **INK TECHNOLOGY**

Epson inks have been developed to work flawlessly with Epson printers to deliver crisp, smudge-proof text and vibrant photographic images that will last for generations.

#### **EPSON ULTRACHROME DG INK**

Epson UltraChrome DG inks produce clean, bright images with superior washability on dark and light garments.

WHTAB

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ML

CLO

BK

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#### **HIGH-PERFORMANCE GARMENT INK**

UltraChrome DG ink uses new pigment ink technology designed for cellulose-based garment imaging that ensures compatibility with 100% cotton or cotton blend. It is developed together with printhead technology to improve overall reliability.

#### **OUTSTANDING COLOUR PERFORMANCE**

Print images and patterns with clean, vibrant and accurate colours that will captivate any audience.

#### NEXT GENERATION WHITE INK TECHNOLOGY

Developed using new, high-dispersion white ink technology, UltraChrome DG inks reduce sedimentation and clogging to deliver high-density, natural white colour on fabric.

#### **ROBUST GARMENT DURABILITY**

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Garment durability is tested independently based on the industry standard AATCC testing method.



#### **EPSON ULTRACHROME DS INK**

Epson's UltraChrome DS ink has been optimised with the Micro Piezo printhead for dye sublimation printing.

#### **RELIABLE PERFORMANCE**

Developed specifically for Epson's PrecisionCore TFP printhead, the overall printhead life is significantly increased, paving the way for reliable performance.

#### **SUPERIOR IMAGE QUALITY**

Produce class-leading image quality where image definition and text sharpness are enhanced.

#### **NEWLY FORMULATED HIGH DENSITY BLACK INK**

Ensures rich, dark colours and solid blacks to achieve dramatic colour intensity and high colour contrast, all while consuming less ink.

#### **OEKO-TEX ECO PASSPORT CERTIFIED**

The OEKO-TEX<sup>®</sup> ECO PASSPORT is an independent certification system for chemicals, colourants and auxiliaries used in the textile industry.

The inks used in Epson textile printers have been tested for harmful substances in critical concentrations as listed in the ECO PASSPORT standard, and is found to have met the statutory requirements and that it is not harmful to human health.

#### **BLUESIGN APPROVED**

In the fashion industry, sustainability and elimination of toxic substances are important trends. With Bluesign certification, ink and chemical manufacturers are able to minimise risks for their clients, environment, and company while optimising profitability and saving costs.

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Epson inks are certified to be environmentally-friendly by bluesign. Customers can find the Epson inks that are certified under Bluesign on https://finder.bluesign.com/index.html.





Disclaimer: The OEKO-TEX® ECO PASSPORT and Bluesign certification are applicable for selected inks only.

At Epson, we understand the importance of delivering a complete value chain for our customers. This is why we have Epson Total Solution, an all-inclusive, turnkey, integrated system that helps operators seize digital textile market opportunities.

By fully manufacturing all hardware and software components in-house, we enable the best printing results with seamless delivery of a total, end-to-end colour printing solution that will take your business to the forefront.



#### **INTUITIVE GARMENT CREATOR SOFTWARE**

With Epson's intuitive Garment Creator software, it is easy for users to use and navigate through the interface to design, edit and customise designs for production. The software allows users to save their predefined colour management and layout controls to deliver great results consistently



#### **EPSON EDGE PRINT PRINT PRO (RIP) SOFTWARE**

Epson's textile printers are compatible with RIP software and eliminate the hassle of data spooling from PC. Intuitive and convenient, printing can be done immediately after hardware and RIP installation. It is easy for beginners, reducing misprinting and time to save the total cost of ownership.

RIP software also supports Epson image processing technologies including Multi Layer Halftone,\*\* LUT and Micro Weave. Harmonising these technologies to achieve unprecedented image quality with reduced graininess and smooth graduation, it also allows:

- High performance with Adobe PS core engine to process Post Script data [CPSI]<sup>1</sup> EMX<sup>2</sup> file
- with the connection of Epson Control Dashboard
- The management of four printers at once
- Multiple formats including PS/EPS/PDF/TIFF/JPEG/PNG/CALS-G4
- Online activation with software licence (not dongle operation)
- Continuation and improvement with added functions and supported models

<sup>1</sup> Configurable PostScript Interpreter <sup>2</sup> Epson Media Extension \*\* Applicable for the SC-F10030 only.

#### **EPSON CLOUD SOLUTION PORT**

Epson Cloud Solution PORT is a cloud-based solution for Epson large format printers' end users. The software provides users with the status of connected printers and alerts for troubleshooting if required.

Additionally, Production Monitor function allows users to visualise printer operational status easily from their PC or smart devices, improving productivity and efficiency. This solution also promotes remote monitoring, enabling accurate failure diagnosis and prompt responses to inquiries.



Epson Cloud Solution

### **DTG PRINTERS SERIES**

Catering for businesses with high-volume T-Shirt print jobs, amaze your customers with astonishing colours and productivity with precise quality print, allowing a greater quantity output in a shorter amount of time.

#### SURECOLOR SC-F2230

DIRECT-TO-GARMENT (DTG) TEXTILE PRINTER



Printhead

PrecisionCore Micro TFP® Printhead Nozzle Configuration

Colour: 400 nozzles x 4 channels x 1 head White: 400 nozzles x 4 channels x 1 head

Maximum Resolution 1200 x 1200 dpi

Maximum Print Speed Colour: 43 sec (2 pass) White + Colour: 142 sec (4 pass) Ink Sets Epson UltraChrome DG2 Ink

Ink Capacity 800 ml

Ink Case Ink Supply Unit

Colours Cyan, Magenta, Yellow, Black, White



#### SURECOLOR SC-F3030

INDUSTRIAL DIRECT-TO-GARMENT (DTG) TEXTILE PRINTER



Print Head PrecisionCore Micro TFP® Printhead

Nozzle Configuration Colour: 800 nozzles x 8 channels x 1 head White: 800 nozzles x 10 channels x 1 head

Maximum Resolution 1,440 x 1,440 dpi

Maximum Print Speed Colour: 13 sec (1 pass) White + Colour: 27 sec (2 pass) Ink Sets Epson UltraChrome DG Ink

Ink Capacity 1.5L

Ink Case Ink Supply Unit

Colours Cyan, Magenta, Yellow, Black, White



#### SURECOLOR SC-F1030

DESKTOP DIRECT-TO-GARMENT (DTG) HYBRID PRINTER



Print Head PrecisionCore Micro TFP<sup>®</sup> Printhead

Nozzle Configuration Colour: 400 nozzles x 4 channels White: 400 nozzles x 2 channels

Maximum Resolution 2,400 x 1200 dpi

Maximum Print Speed Colour: 80 sec/sheet White + Colour: : 200 sec/sheet Ink Sets Epson UltraChrome DG2 Ink

Ink Capacity 250ml

Ink Case Ink Supply Unit

Colours Cyan, Magenta, Yellow, Black, White



### **TEXTILE PRINTERS SERIES**

With a full range of textile printers, each with its own unique capability and functions, we are able to cater to different consumer demands when it comes to textile printing. Be spoilt for choice and indulge in the best solution for your requirements.

#### SURECOLOR SC-F130

A4 DYE SUBLIMATION TEXTILE PRINTER



Print Head PrecisionCore Micro TFP<sup>®</sup> Printhead

Nozzle Configuration 784 nozzles (Black: 400 nozzles) (Colour: 128 nozzles / colour)

Maximum Resolution 600 x 1200 dpi

Maximum Media Width A4 (210mm)

Maximum Print Speed 65sec (6 pass, Standard Quality, A4 size) Ink Sets Epson UltraChrome DS Ink

Ink Capacity 140 ml

Ink Case Ink Bottle

Colours Cyan, Magenta, Yellow, Black



#### SURECOLOR SC-F530 / F531

24" DESKTOP DYE SUBLIMATION TEXTILE PRINTER



Print Head PrecisionCore TFP<sup>®</sup> Printhead

Nozzle Configuration 400 nozzles x 4 channels x 1 head

Maximum Resolution 2,400 x 1,200 dpi

Media Width 24"(610mm)

Maximum Print Speed 21m<sup>2</sup> (2 pass, 600 x 1200 dpi) Ink Sets Epson UltraChrome DS Ink

Ink Capacity 140 ml

Ink Case Ink Bottle

<sup>Colours</sup> Cyan, Magenta, Yellow, Black (F530)



Cyan, Fluorescent Pink, Fluorescent Yellow, Black (F531)



#### SURECOLOR SC-F6430

44" DIGITAL DYE SUBLIMATION PRINTER



Print Head PrecisionCore MicroTFP<sup>®</sup> Printhead

Nozzle Configuration 400 nozzles x 8 channels x 1 head

Maximum Resolution 600 x 1200 dpi

Media Width 10" – 44" (254 – 1,118mm)

Maximum Print Speed 78.3m<sup>2</sup>/h (1.1 pass 300 x 600 dpi) Ink Sets Epson UltraChrome DS Ink

Ink Capacity
1.6L

Ink Case Ink Supply Unit

Colours Cyan, Fluorescent Pink, Fluorescent Yellow, Black



#### SURECOLOR SC-F6430H

44" DIGITAL DYE SUBLIMATION PRINTER



Print Head PrecisionCore MicroTFP<sup>®</sup> Printhead

Nozzle Configuration 400 nozzles x 6 channels x 1 head

Maximum Resolution 600 x 1,200 dpi

Media Width 10" – 44" (254 – 1118mm)

Maximum Print Speed 38.8m<sup>2</sup>/h (2.1 pass 300 x 600 dpi)

Ink Sets Epson UltraChrome DS Ink

Ink Capacity 1.6L Ink Case Ink Supply Unit

Colour

Cyan, Magenta, Yellow, High Density Black, Light Cyan, Light Magenta OR

Cyan, Magenta, Yellow, High Density Black, Fluorescent Pink, Fluorescent Yellow OR

Cyan, Magenta, Yellow, High Density Black, Orange, Violet



\*Pre-determined before purchase, no changing after using.

#### **SURECOLOR SC-F7270**

64" DYE SUBLIMATION TEXTILE PRINTER



Print Head PrecisionCore TFP<sup>®</sup> Printhead

Nozzle Configuration 360 nozzles x 4 channels x 2 heads

Maximum Resolution 720 x 1,440 dpi

Media Width 64" (1630mm)

Maximum Print Speed 58.9m²/h (1 pass, 360 x 720 dpi) Ink Sets Epson UltraChrome DS Ink

Ink Capacity

Ink Case Ink Pouch

Colours Cyan, Magenta, Yellow, Black / High Density Black



#### **SURECOLOR SC-F9430**

64" DYE SUBLIMATION TEXTILE PRODUCTION PRINTER



Print Head PrecisionCore TFP<sup>®</sup> Printhead

Nozzle Configuration 360 nozzles x 4 channels x 2 heads

Maximum Resolution 720 x 1,440 dpi

Media Width 64"(1630mm)

Maximum Print Speed 108.6m²/h (1 pass, 360 x 720 dpi) Ink Sets Epson UltraChrome DS Ink

Ink Capacity

Ink Case Ink Pouch

Colours Cyan, Magenta, Yellow, High Density Black



#### SURECOLOR SC-F9430H

64" DYE SUBLIMATION FLUORESCENT TEXTILE PRODUCTION PRINTER



Print Head PrecisionCore TFP<sup>®</sup> Printhead

Nozzle Configuration 360 nozzles x 5 channels x 2 heads

Maximum Resolution 720 x 1,440 dpi

Media Width 64" (1630mm)

Maximum Print Speed 62m<sup>2</sup>/h (2 pass, 360 x 720dpi) Ink Sets Epson UltraChrome DS Ink

Ink Capacity 1.1L for CMYHDK, 1L for FY, FP

Ink Case Ink Pouch

Colours Cyan, Magenta, Yellow, High Density Black, Fluorescent Yellow, Fluorescent Pink



#### SURECOLOR SC-F11030

76" DYE SUBLIMATION TEXTILE PRINTER



Print Head PrecisionCore Micro TFP<sup>®</sup> Printhead

Nozzle Configuration 1,600 nozzles x 2 lines x 4 heads

Maximum Resolution 1,200 x 1,200 dpi

Media Width 76.8" (1950mm)

Maximum Print Speed 255.1m²/h (1.1 pass, 300 x 600 dpi) Ink Sets Epson UltraChrome DS Ink

Ink Capacity 10L Ink

Ink Case Ink Supply Unit

Colours Cyan, Magenta, Yellow, High Density Black



#### SURECOLOR SC-F11030H

76" DYE SUBLIMATION TEXTILE PRINTER



Print Head PrecisionCore Micro TFP<sup>®</sup> Printhead

Nozzle Configuration 1,600 nozzles x 2 lines x 6 heads

Maximum Resolution 1,200 x 1,200 dpi

Media Width 76.8" (1950mm)

Maximum Print Speed 246m²/h (1.1 pass, 300 x 600 dpi)

Ink Sets Epson UltraChrome DS / DS6 Ink

Ink Capacity 10L Ink

Ink Case Ink Supply Unit Colours Cyan, Magenta, Yellow, High Density Black, Light Cyan, Light Magenta

OR Cyan, Magenta, Yellow, High Density Black, Fluorescent Pink, Fluorescent Yellow

OR Cyan, Magenta, Yellow, high Density Black, Orange, Violet



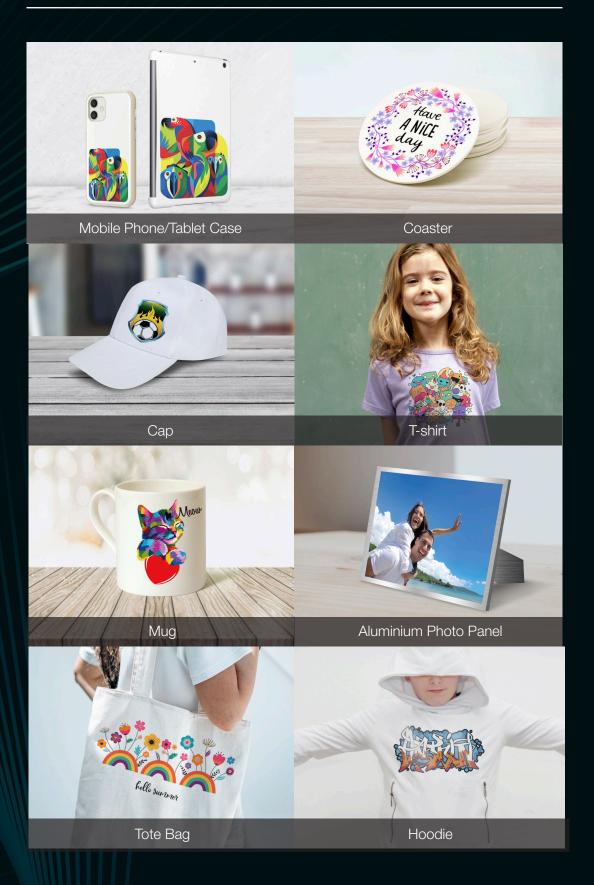
		SureColor SC-F130		SureColor SC-F530		SureColor SC-F531	
DYE SUBLIMATION PRINTERS				EPSON THE REPORT			
DES	CRIPTION	Product Code	Ink Capacity	Product Code	Ink Capacity	Product Code	Ink Capacity
	Cyan	C13T49P200	140 ml	C13T49P200	140 ml	C13T49P200	140 ml
	e Magenta	C13T49P300	140 ml	C13T49P300	140 ml		
	🥑 Yellow	C13T49P400	140 ml	C13T49P400	140 ml		
	Black	C13T49P100	140 ml	C13T49P100	140 ml	C13T49P100	140 ml
(INK)	High Density Black						
CONSUMABLES	Light Cyan						
CONS	Light Magenta						
	Fluorescent Pink					C13T49FB00	140 ml
	Fluorescent Yellow					C13T49FA00	140 ml
	Orange						
	Violet						
OPTIONS	Maintenance Box	C13S210125		C13S210057		C13S210057	

PRINTER MODELS								
SureColor SC-F6430		SureColor SC-F6430H		SureColor SC-F7270		SureColor SC-F9430		
Product Code	Ink Capacity	Product Code	Ink Capacity	Product Code	Ink Capacity	Product Code	Ink Capacity	
C13T53Q200	1.6 L	C13T53Q200	1.6 L	C13T741200	1.0 L	C13T46H200	1.1 L	
C13T53Q300	1.6 L	C13T53Q300	1.6 L	C13T741300	1.0 L	C13T46H300	1.1 L	
C13T53Q400	1.6 L	C13T53Q400	1.6 L	C13T741400	1.0 L	C13T46H400	1.1 L	
				C13T741100	1.0 L			
C13T53Q900	1.6 L	C13T53Q900	1.6 L	C13T741X00	1.0 L	C13T46H800	1.1 L	
		C13T53Q500	1.6 L					
		C13T53Q600	1.6 L					
		C13T53Q800	1.6 L					
		C13T53Q700	1.6 L					
		C13T53QA00	1.6 L					
		C13T53QD00	1.6 L					
C13S210063		C13S210063		C13S210038		C13S210063		

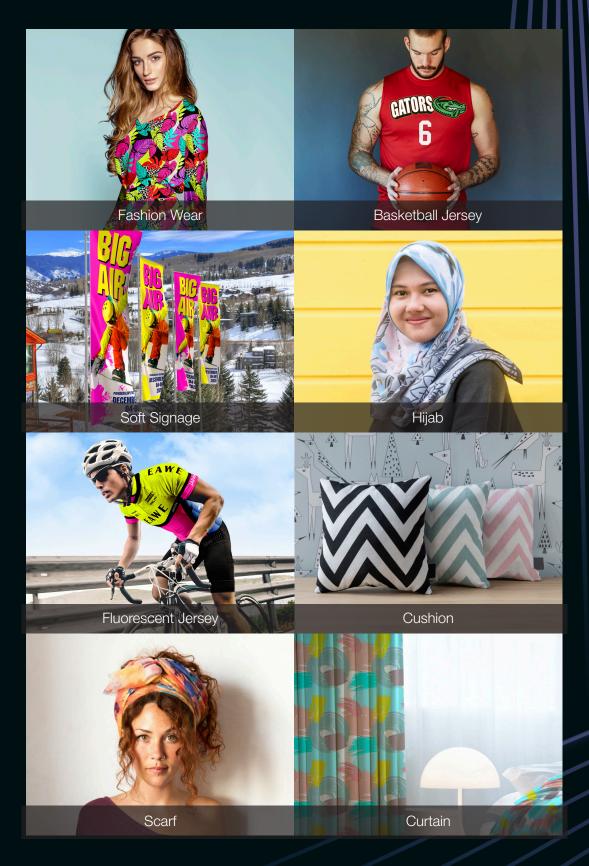
		SureColor S	5C-F9430H	SureColor SC-F11030		SureColor SC-F11030H	
DYE SUBLIMATION PRINTERS							
DES	CRIPTION	Product Code	Ink Capacity	Product Code	Ink Capacity	Product Code	Ink Capacity
	Cyan	C13T46H200	1.1 L	C13T43G200	10 L	C13T43G200	10 L
	Magenta	C13T46H300	1.1 L	C13T43G300	10 L	C13T43G300	10 L
	🦲 Yellow	C13T46H400	1.1 L	C13T43G400	10 L	C13T43G400	10 L
	Black						
CONSUMABLES (INK)	High Density Black	C13T46H800	1.1 L	C13T43G100	10 L	C13T43G100	10 L
	Light Cyan					C13T43G500	10 L
CONS	Light Magenta					C13T43G600	10 L
	Fluorescent Pink	C13T46H500	1.0 L			C13T43G800	10 L
	Fluorescent Yellow	C13T46H600	1.0 L			C13T43G700	10 L
	Orange						
	Violet						
OPTIONS	Maintenance Box	C13S210063		C13S210071		C13S210071	

		PRINTER MODELS					
DTG PRINTERS		SureColor SC-F1030		SureColor SC-F2230		SureColor SC-F3030	
DES	CRIPTION	Product Code	Ink Capacity	Product Code	Ink Capacity	Product Code	Ink Capacity
	Cyan	C13T55F200	250 ml	C13T54Q200	800 ML	C13T48A20N	1.5 L
	e Magenta	C13T55F300	250 ml	C13T54Q300	800 ML	C13T48A30N	1.5 L
INK)	- Yellow	C13T55F400	250 ml	C13T54Q400	800 ML	C13T48A40N	1.5 L
CONSUMABLES (INK)	Black	C13T55F100	250 ml	C13T54Q100	800 ML	C13T48A10N	1.5 L
	White	C13T55FA00	250 ml	C13T54QA00	800 ML	C13T48AA0N	1.5 L
	Maintenance Liquid	C13T55FB00	250 ml	C13T54QB00	800 ML	C13T48AB00	1.5 L
	Cleaning Liquid	C13T55G900	250 ml	C13T54R900	800 ML	C13T44A900	1.5 L
	Polyster Pre-treatment Liquid	C13T43R200	18 L	C13T43R200	18 L	C13T43R200	18 L
	Pre-treatment Liquid	C13T43R300 C13T43R100	5 L 20 L	C13T43R100	20 L	C13T43R100	20 L
S	Maintenance Kit	C13S400215		C13T736200		C13T736200	
OPTIONS	Waste Ink Bottle	N/A		C13T724000		C13S210071	
O	Head Cleaning Set	C13S210144		C13S400216		C13S092001	

## **PRINT APPLICATIONS**



From printing small-scale novelty items including mugs, masks and smartphone covers to large-scale textile printing such as fast fashion wear and curtains, our textile printers can handle them all, ensuring the best performance and quality that will exceed the highest of expectations with every output.





Find out more at www.epson.com.sg/textile-printing

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 Epson Singapore Pte Ltd
 438B Alexandra Road, Block B Alexandra Technopark, #04-01/04, Singapore 119968. Tel: (65) 6586-5500

 Epson Customer Care Center
 100G Pasir Panjang Road, #01-09 Interlocal Centre, Singapore 118523. Epson Helpdesk: 800 120 5564. Please refer to www.epson.com.sg/contact for opening hours.