

## SPECIFICATIONS

<b>MODEL NUMBER</b>	<b>ML-8000</b>
<b>PRINT</b>	
Printing Technology	PrecisionCore Inkjet Technology
Number of Print Head	8
Number of Colour	8
Maximum Resolution	1,200 x 1,200 dpi (Pigment), 1,200 x 600 dpi (Reactive, Acid, Disperse)
Gradation Process	Variable-Sized Droplet Technology
Max. Print Width	1,844 mm / 72.5 inch
Max. Print Length	Unlimited
Max. Fabric Width	1,850 mm / 72.8 inch
Max. Fabric Thickness	5.0 mm
<b>PRINT SPEED (SQUARE)<sup>1</sup></b>	
Max. Print Speed (m <sup>2</sup> /h) / (sq ft/hr)	290 (300 x 600 dpi, 1 pass) <sup>1</sup> / 3,122 (300 x 600 dpi, 1 pass) <sup>2</sup>
Typical Print Speed 1 (m <sup>2</sup> /h) / (sq ft/hr)	155 (600 x 600 dpi, 2 pass) <sup>2</sup> / 1,668 (300 x 600 dpi, 1 pass) <sup>3</sup>
Typical Print Speed 2 (m <sup>2</sup> /h) / (sq ft/hr)	104 (900 x 600 dpi, 3 pass) <sup>3</sup> / 1,119 (300 x 600 dpi, 1 pass) <sup>4</sup>
<b>PRINT SPEED (LINEAR)</b>	
Max. Print Speed (lm/h) / (li ft/hr)	193 (300 x 600 dpi, 1 pass) <sup>1</sup> / 634 (300 x 600 dpi, 1 pass) <sup>2</sup>
Typical Print Speed 1 (m <sup>2</sup> /h) / (sq ft/hr)	103 (600 x 600 dpi, 2 pass) <sup>2</sup> / 339 (300 x 600 dpi, 1 pass) <sup>3</sup>
Typical Print Speed 2 (m <sup>2</sup> /h) / (sq ft/hr)	69 (900 x 600 dpi, 3 pass) <sup>3</sup> / 227 (300 x 600 dpi, 1 pass) <sup>4</sup>
<b>FABRIC HANDLING</b>	
Fabric Drive	Conveyor belt with thermoplastic adhesive
Belt Washing	Automatic
<b>STANDARD FEEDER</b>	
Fabric Roll Diameter (mm) / (inch)	400 / 15.7
Fabric Roll Weight (Kg) / (lb)	100 / 220
Fabric Roll Core Diameter (inch)	2" or 3"
<b>ENVIRONMENT CHARACTERISTICS</b>	
Temperature (°C)	Operating: 20 °C – 30 °C, Recommended: 22 °C – 28 °C
Temperature (°F)	Operating: 68 °F – 86 °F, Recommended: 72 °F – 82 °F
Humidity	Operating: 35 – 80% RH (no condensation)
<b>ELECTRICAL (MAIN UNIT)</b>	
Voltage	AC380 – 415V (3 phase + Neutral + Earth), 50/60 Hz ±3%
Rated Current	20A
Power Consumption Operating	12kVA
<b>CERTIFICATIONS</b>	
Safety	Canada: CAN/CSA-C22.2 No.301 Industrial electrical machinery, CAN/CSA C22.2 No.0 Canadian Electrical code, ICES-003 Class A U.S.A: UL775 (Graphic Arts Equipment), FCC Part15 Subpart B, Class A Mexico: NOM-019-SCFI-1998 <sup>*check HS Code</sup> Brazil: NR12 Safety in Machinery and Equipment Work EU, EFTA countries, Turkey: Machinery Directive 2006/42/EC Annex I, IEC/EN 60204-1, EN ISO12100, EN ISO11111-1, EN ISO13849-1, EN 55011, EN 61000-6-2, EN 61000-6-4 Morocco: Order No.2573-14, Order No.2574-14 Russia, Belarus, Kazakhstan: ISO 12100, ISO 13849-1, IEC/EN 60204-1, EN ISO 11111-1, EN 55011, EN 61000-6-2, EN 61000-6-4, EN 62311 Ukraine: ISO 12100, ISO 13849-1, IEC/EN 60204-1, EN ISO 11111-1, EN 55011, EN 61000-6-2, EN 61000-6-4 Australia, New Zealand: AS CISPR11 India: IS13252 (Part 1) Uzbekistan: Safety and EMC(CE), Factory Audit Jordan: Safety and EMC(CE) Saudi Arabia: Safety and EMC(CE) UAE: Safety and RoHS(CE), Factory Audit Sri Lanka: Safety and EMC(CE) Korea: KN11, KN61000-6-2, KN61000-6-4
Electromagnetic	
<b>AIR SUPPLY</b>	
Air Tube Connection	φ8 mm
Air Pressure	0.45 Mpa
<b>WATER SUPPLY</b>	
Water Connection	Connect with a φ15 mm (int.diam) pipe
Water Pressure	Max. 0.8 Mpa (8 Bar)
Water Flow	Min. 50 L/h, Max. 150 L/h
<b>VENTILATION</b>	
Vent Air Tube Connection	φ125 mm
Vent Air Flow	Min.900 m <sup>3</sup> /h
<b>WATER DRAIN</b>	
Water Drain Connector	Connect with a φ25 mm (int.diam) pipe
<b>WASTE INK DRAIN</b>	
Waste Ink Drain Flashing Area Connector	Connect with a φ12 mm (int.diam) hose
Waste Ink Drain Connector	Connect with a φ12 mm (int.diam) hose
<b>NETWORK</b>	
Transmission Speed	USB 3.0 Ethernet 1000BASE-T

<sup>1</sup> Printing width: 1500mm, Printing mode: bidirectional. Printing speeds vary depending on such factors as image printed, firmware version, operating state of PC and print settings.

<sup>2</sup> At 300 x 300 dpi with 2 halftone layers

<sup>3</sup> At 300 x 300 dpi with 4 halftone layers

<sup>4</sup> At 300 x 300 dpi with 6 halftone layers

## WORKING AREA DIMENSIONS

4,440 (W) x 6,280 (L) mm



## DIMENSIONS

**Printer**  
3,700 (W) x 2,690 (D) x 1,830 (H) mm  
(146 x 106 x 72 in)  
**Ink rack (with 10L ink)**  
880 (W) x 960 (D) x 790 (H) mm  
(35 x 38 x 31 in)

## WEIGHT

**Printer**  
Approx. 2,150 kg (4,740 lb)  
**Ink rack**  
Approx. 110 kg (243 lb, not including ink)

## GENESTA INK

**Acid**  
Black, Cyan, Magenta, Yellow, Grey, Red, Blue, Cobalt, Orange, Rubine, Fluorescent Pink, Fluorescent Flavine, ACROSS (Ink penetration liquid)  
**Reactive**  
Black, Cyan, Magenta, Yellow, Grey, Red, Blue, Orange, Crimson, ACROSS (Ink penetration liquid)  
**Disperse**  
Black, Cyan, Magenta, Yellow, Grey, Red, Blue, Orange, ACROSS (Ink penetration liquid)  
**Pigment**  
Black, Cyan, Magenta, Yellow, Grey, Red, Green, Orange  
**Ink capacity**  
10 litres

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Dealer's Stamp

Information correct at time of printing.  
Printed January 2021

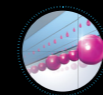
## DIRECT-TO-FABRIC PRINTER ML-8000

# UNLOCK DIGITAL TEXTILE MARKET WITH HIGH IMAGE QUALITY.



## World-class quality and reliability with Epson's revolutionary textile printer.

Bringing to the textile industry an unrivaled performance and usability, Epson's ML-8000 is the cutting edge Direct-To-Fabric printer that will bring production efficiency to a whole new level. Achieve superior print quality and high accuracy with Epson's very own precision dot technology and PrecisionCore Micro TFP printheads. Offering unprecedented printing efficiency, the ML-8000 is a next-generation digital textile printer that will ensure maximum satisfaction in production capabilities.



## IT'S IN THE DETAILS.



Find out more at [www.epson.com.sg/direct-to-fabric](http://www.epson.com.sg/direct-to-fabric)

EpsonSingapore EpsonSingapore EpsonSEA EpsonSoutheastAsia Epson Singapore

**Epson Singapore Pte Ltd** 438B Alexandra Road, Block B Alexandra Technopark, #04-01/04, Singapore 119968. Tel: (65) 6586-5500  
**Epson Customer Care Center** 100G Pasir Panjang Road, #01-09 Interlocal Centre, Singapore 118523. Epson Helpdesk: 800 120 5564. Please refer to [www.epson.com.sg/contact](http://www.epson.com.sg/contact) for opening hours.

### Remarkable Print Quality

World-renowned image quality print with Epson's precision dot technology.

### Stable Operation

Advanced cleaning mechanism and nozzle verification technology ensure continuous stable operation.

### Minimal Downtime

Round-the-clock remote monitoring system reduces downtime and responds quickly to potential issues.

# THE NEXT GENERATION DIGITAL TEXTILE PRINTER WITH THE FEATURES YOU'VE BEEN WAITING FOR.

## KEY FEATURES & USER BENEFITS

### Easy Operation

Dual Hot-Swappable High Capacity Ink Cartridges (10L)

### High Print Quality

New PrecisionCore Micro TFP Printheads

Epson Precision Dot Technology

Multi-Layer Halftone Technology

Dynamic Alignment Stabiliser (DAS) Technology

Symmetrical Colour Alignment

### Stable Operation

Auto Nozzle Cleaning by Fabric Wiper

Nozzle Verification Technology

### Stable Operation

Fluff Blower System

Ink Mist Extraction System

### Easy Operation

9-Inch LCD Touch Panel

### Epson GENESTA Inks

Acid, Reactive, Disperse and Pigment Ink

Vacuum-Packed Degassed Ink Cartridges

### Textile Software

Epson Edge Print Textile ColorBlend

### Minimal Downtime

High-Accuracy Head Alignment Technology (easy head replacement)

Auto Calibration by Built-In RGB Camera

Epson Remote Monitoring System

### Stable Operation

Dual Head-Strike Sensors

### High Print Quality

Accurate Belt Position Control (ABPC) Technology

The ML-8000 packs the power and performance of the latest world-class Epson inkjet printing and manufacturing technologies into a single package. With the ML-8000, you can have the flexibility to increase your production volume and have the ability to take on more short-run print jobs.



## HIGH PRODUCTIVITY

### PRECISIONCORE MICRO TFP PRINTHEADS OPTIMISED FOR MAXIMUM PRODUCTIVITY

The ML-8000 is equipped with eight newly developed 4.73-inch high density PrecisionCore Micro TFP printheads that achieve higher productivity with a maximum ink droplet size 1.4 times larger than our existing printheads. This, together with exceptionally high dot placement accuracy and advanced image processing technology, enables high-quality, high-throughput printing of 156 m<sup>2</sup>/h at 600 x 600 dpi, 2 pass<sup>2</sup>.

#### Print mode

**Maximum Printing Speed**  
(300 x 600 dpi, 1 pass)<sup>1</sup>

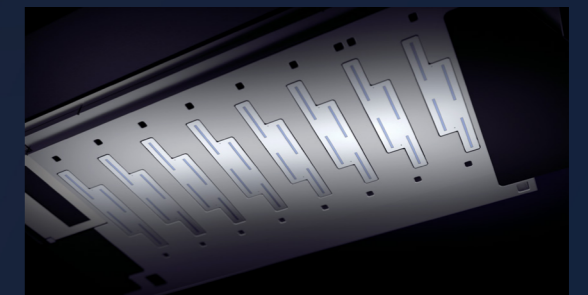
**290 m<sup>2</sup>/h**

**Typical Printing Speed 1**  
(600 x 600 dpi, 2 pass)<sup>2</sup>

**155 m<sup>2</sup>/h**

**Typical Printing Speed 2**  
(900 x 600 dpi, 3 pass)<sup>3</sup>

**104 m<sup>2</sup>/h**



<sup>1</sup> At 300 x 300 dpi with 2 halftone layers.

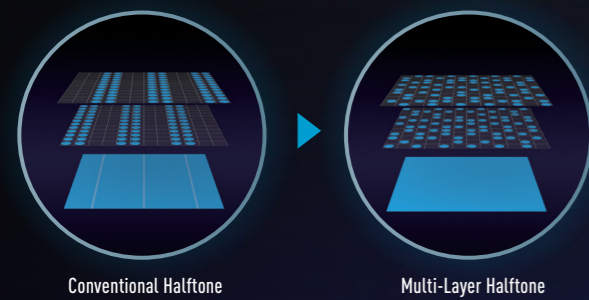
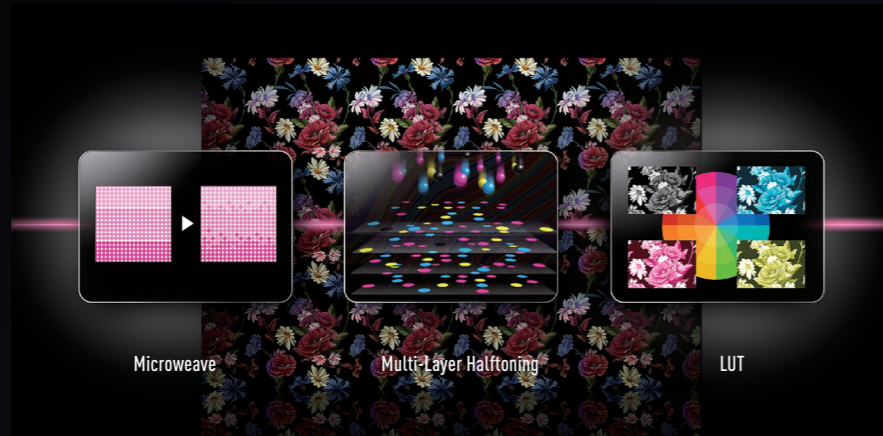
<sup>2</sup> At 300 x 300 dpi with 4 halftone layers.

<sup>3</sup> At 300 x 300 dpi with 6 halftone layers.

**HIGH IMAGE QUALITY**

**EPSON PRECISION DOT TECHNOLOGY FOR  
WORLD-RENOWNED IMAGE QUALITY**

Epson Precision Dot Technology, refined over many years of inkjet printer development, underlines the ML-8000's superior image quality. In addition, our exclusive Micro Weave, Multi-Layer Halftoning, and LUT technologies work together to reduce banding, graininess, and image quality degradation caused by dot placement errors.

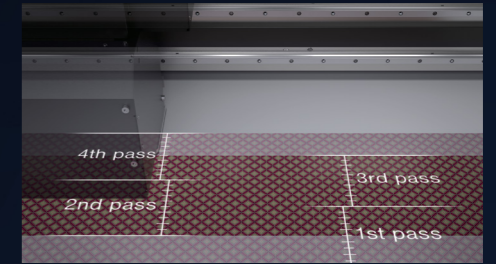


**MULTI-LAYER HALFTONING FOR  
SUPERIOR IMAGE QUALITY**

The ML-8000 uses advanced new Multi-Layer Halftone Technology (MLHT) to achieve higher stability and image quality than ever before. By randomising the halftone dot pattern on each layer, MLHT reduces image degradation caused by dot misalignment.

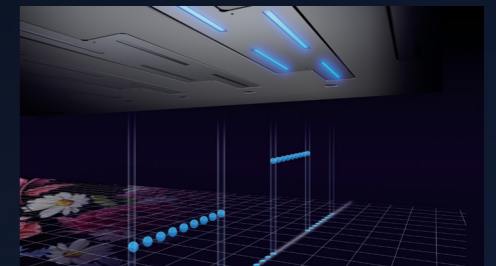
**ACCURATE BELT POSITION CONTROL (ABPC) TECHNOLOGY  
FOR HIGH-PRECISION FABRIC FEEDING**

High image quality also requires precise fabric feeding. The ML-8000 achieves this with new Accurate Belt Position Control (ABPC) technology that automatically detects belt feeding distance to ensure highly accurate fabric feeding.



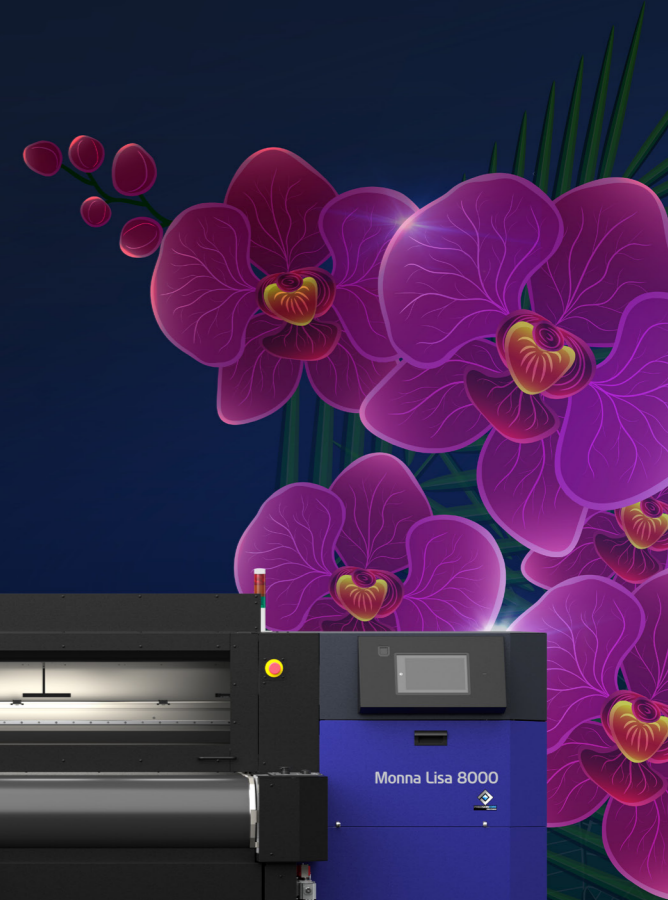
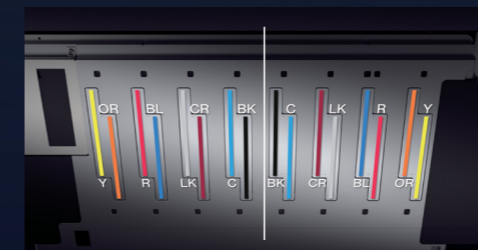
**DYNAMIC ALIGNMENT STABILISER (DAS) TECHNOLOGY  
FOR UNIFORM DOT DENSITY**

Dynamic Alignment Stabiliser (DAS) technology ensures stable print quality by controlling waveforms on each printhead chip to achieve higher dot placement accuracy and more uniform dot density on each pass.



**SYMMETRICAL COLOUR ALIGNMENT FOR  
HIGH BI-DIRECTIONAL PRINTING QUALITY**

Symmetrical colour alignment maintains consistent colour overlap order during high-speed bi-directional low-pass printing for uniform image quality.



## DIRECT-TO-FABRIC PRINTER ML-8000

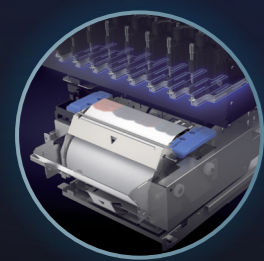
### STABLE OPERATION

#### ADVANCED CLEANING MECHANISMS FOR REDUCED NOZZLE CLOGGING

To help reduce the chance of nozzle clogging, a fluff blower system removes fluff from the fabric surface before it enters the printing area. In addition, a powerful, dual-fan, ink mist extraction system helps prevent ink mist from adhering to the surface of the nozzles.



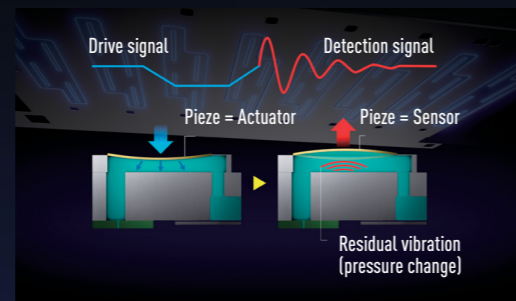
#### AUTO NOZZLE CLEANING BY FABRIC WIPE REDUCES DAILY MANUAL MAINTENANCE WORK



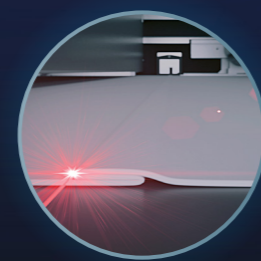
An easy-to-replace cloth wiper roll continuously wipes the printhead nozzles clean to remove fluff that can cause nozzle clogging.

#### NOZZLE VERIFICATION TECHNOLOGY FOR REDUCED PRINTING ERRORS

This advanced technology detects missing dots, and adjusts ink delivery to maintain image quality and reduce printing errors.



#### DUAL SENSOR SYSTEM TO PREVENT COSTLY HEAD STRIKES

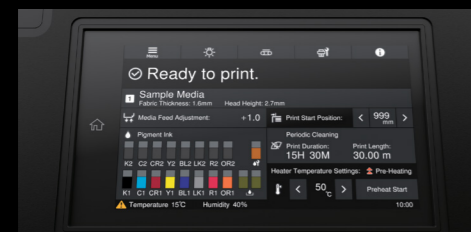


Dual head-strike sensors detect any folds or wrinkles that may cause the fabric to come into direct contact with the printheads. If folds or wrinkles are detected, the sensors immediately stop the carriage to avert a potential head strike.

### EASY OPERATION

#### 9-INCH LCD TOUCH PANEL FOR AT-A-GLANCE OPERATING EASE

In addition to displaying current printer status and operating instructions, the convenient touch panel also shows information about ink and fabric, temperature and humidity, platen gap, and regular maintenance procedures.



#### HOT-SWAPPABLE, HIGH-CAPACITY INK SUPPLY FOR UNINTERRUPTED PRODUCTION

The 10-litre vacuum-packed degassed ink cartridges can be loaded for each colour, and you don't need to worry about running out of ink halfway through a job because empty cartridges can be replaced while printing is in progress.



### MINIMAL DOWNTIME

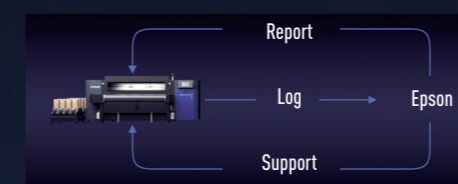
#### AUTOMATIC CALIBRATION BY RGB CAMERA MINIMISES PRINTING INTERRUPTIONS

To minimise downtime and get you back up and running quickly after fabric or printhead replacement, a built-in RGB camera automatically analyses reference patterns and recalibrates printer settings to prevent dot misalignment, banding, and colour shift.



#### HIGH-ACCURACY HEAD ALIGNMENT TECHNOLOGY FOR EASY PRINthead REPLACEMENT

High-precision positioning pins and holes on the printhead and carriage enable users to replace printheads quickly and easily. Thanks to automatic calibration by the built-in RGB camera, printhead replacement and adjustments can be completed in as little as 30 minutes.



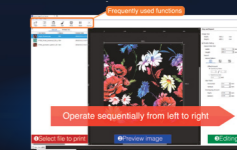
#### EPSON REMOTE MONITORING SYSTEM FOR REDUCED DOWNTIME

24/7 remote monitoring enables quick response to potential problems, reducing downtime and service calls.

### SOFTWARE FOR DIGITAL TEXTILE PRINTING

#### EPSON EDGE PRINT TEXTILE FOR EASY, HIGH-QUALITY PRINTING

Our original RIP software, Epson Edge Print Textile, was specifically developed to maximise the performance of PrecisionCore Micro TFP printheads and GENESTA inks. It features an intuitive interface for easy, 3-step, left-to-right operation, as well as step and repeat, hot folders, colour replacement for matching spot colours, and other convenient features. In addition, the ML-8000 is supported by other major textile RIP software, giving you the flexibility to use the RIP solution of your choice.



#### COLORBLEND SOFTWARE FOR COLORWAYS AND INK PENETRATION CONTROL

ColorBlend is preprocessing software for Epson Edge Print Textile. ColorBlend lets you create colour variations (colorways) from channel-separated images (PSD, PSB, etc.), control ink penetration to achieve visual equivalence on both sides of fabric, generate ICC profiles, and perform other preprocessing tasks.

### GENESTA INKS

#### ENVIRONMENTALLY FRIENDLY INKS TO MEET EVERY NEED

Epson GENESTA inks are available in Acid, Reactive, Disperse, and Pigment formulations. They are ECO PASSPORT certified to meet globally recognised standards for environmentally friendly textile printing. In addition, our Acid ink is bluesign® approved, and our Reactive and Pigment inks are GOTS approved by ECOCERT.



### EPSON TEXTILE SOLUTION CENTERS

#### FULL-SERVICE SUPPORT AT GLOBAL EPSON TEXTILE SOLUTION CENTERS

Experts at Epson Textile Solution Centers in Italy and Japan are ready to assist and advise you whenever the need arises. From equipment demos and sample production, to advice on pre and post processing techniques, we provide full-service support for every stage of the textile printing process.